

AQUENCE TAK E1025

Known as Adhesin TAK 1025
March 2013

PRODUCT DESCRIPTION

AQUENCE TAK E1025 provides the following product characteristics:

Technology	Water-based Adhesive
Product Type	Colloidal solution
Application	Tissue Converting
Appearance	transparent

Application Areas

Pick-up adhesive for toilet- and tissue paper rolls, industrial rolls.

Product Properties

The product shows high wet tack and has a short structure. Its properties allow high machine speed and good workability. AQUENCE TAK E1025 shows a good release effect when dry.

Technical Data

AQUENCE TAK E1025:

Viscosity, Brookfield - RVT, 4/20/23, mPas	5,000 to 7,000
ISO 2555	
pH value	7 to 9
ISO 976	

DIRECTIONS OF USE

Preliminary Statement

Prior to application it is necessary to read the Safety Data Sheet for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

Application

Application method:

- roller
- segment
- nozzle
- over flowing system

Dilution

AQUENCE TAK E1025 is ready to use.

Depending on the machine type and speed as well as the kind of bond required the adhesive can be diluted with water if required.

Cleaning

Uncured adhesive residues as well as dried adhesive films can easily be removed with hot water. Wetting agents accelerate the cleaning process.

Handling Information

Due to the variety of different materials available on the markets pre-tests should be carried out.

STORAGE

Protect from freezing.

Close containers thoroughly after use.

Shelf life:

Shelf-life (in unopened original packaging), months	6
Frost-Sensitive	Yes
Recommended Storage Temperature, °C	15 to 25

Classification:

Please refer to the corresponding **safety data sheets** for details on:

Hazardous Information

Transport Regulations

Safety Regulations

ADDITIONAL INFORMATION

Disclaimer

Note:

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

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Henkel AG & Co. KGaA
40191 Düsseldorf, Germany
Phone: +49-211-797-0

Henkel Corporation
Bridgewater, NJ 08807, USA
Phone: +1-908-685-7000

Henkel (China) Co.Ltd.
201203 Shanghai, China
Phone: +86-21-2891-8000